

Date: Monday, 05/03/2007 11:52:41 AM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	MOUNTING LUG		
Job Number	30996 >			Part Number	D32351		
Estimate Number	10428			Drawing Number	D3235 REV A		
P.O. Number	N/A			Project Number	N/A		
This Issue	05/03/2007	S.O. No.	N/A	Drawing Revision	A		
Prsh Rev.	NC			Material	N/A		
First Issue	01/03/2007	Type	MACHINED PARTS	Due Date	03/12/2007	Qty:	250
Previous Run	30050					Um:	Each
Written By							
Checked & Approved By							
Comment	Est A 04.04.19 New issue KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion
		Comment: Qty.: 0.0717 f(s)/Unit Total : 35.8575 f(s) Lug Extrusion D2423 extrusion Batch: B30062
2.0	BAND SAW	BAND SAW
		Comment: Band Saw Cut D2423 extrusion to 0.820" Batch: 30062
3.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O BLCI count Possible Supplier: Metec Machine per Drwg D3235 Rev.A
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for transit damage
5.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP QSP 19 En 07/06/29

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Drawing Name: MOUNTING LUG

Job Number: 30996

Part Number: D32351

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1



HAND FINISHING RESOURCE #1

(250X)

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-h

07/07/04

7.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



(250)

Comment: INSPECT WORK TO CURRENT STEP

FZ

07/07/04

(250)

8.0 POWDER COATING



POWDER COATING



(250)

Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

m 104144

BR/M-h 07-07-04

9.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



(250)

Comment: INSPECT POWDER COAT

FZ

07/07/04

(250)

10.0 PACKAGING 1



PACKAGING RESOURCE #1



(250)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

EJ 07/07/06 (250)

11.0 QC21



FINAL INSPECTION/W/O RELEASE



(250)

Comment: FINAL INSPECTION/W/O RELEASE

07/07/09

Job Completion



U 07-07-09

DART

DESIGN

DRAWN BY

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

CHECKED

APPROVED

DRAWING NO.

REV. A

D3235

SHEET 1 OF 1

DATE

04.03.02

TITLE

MOUNTING LUG

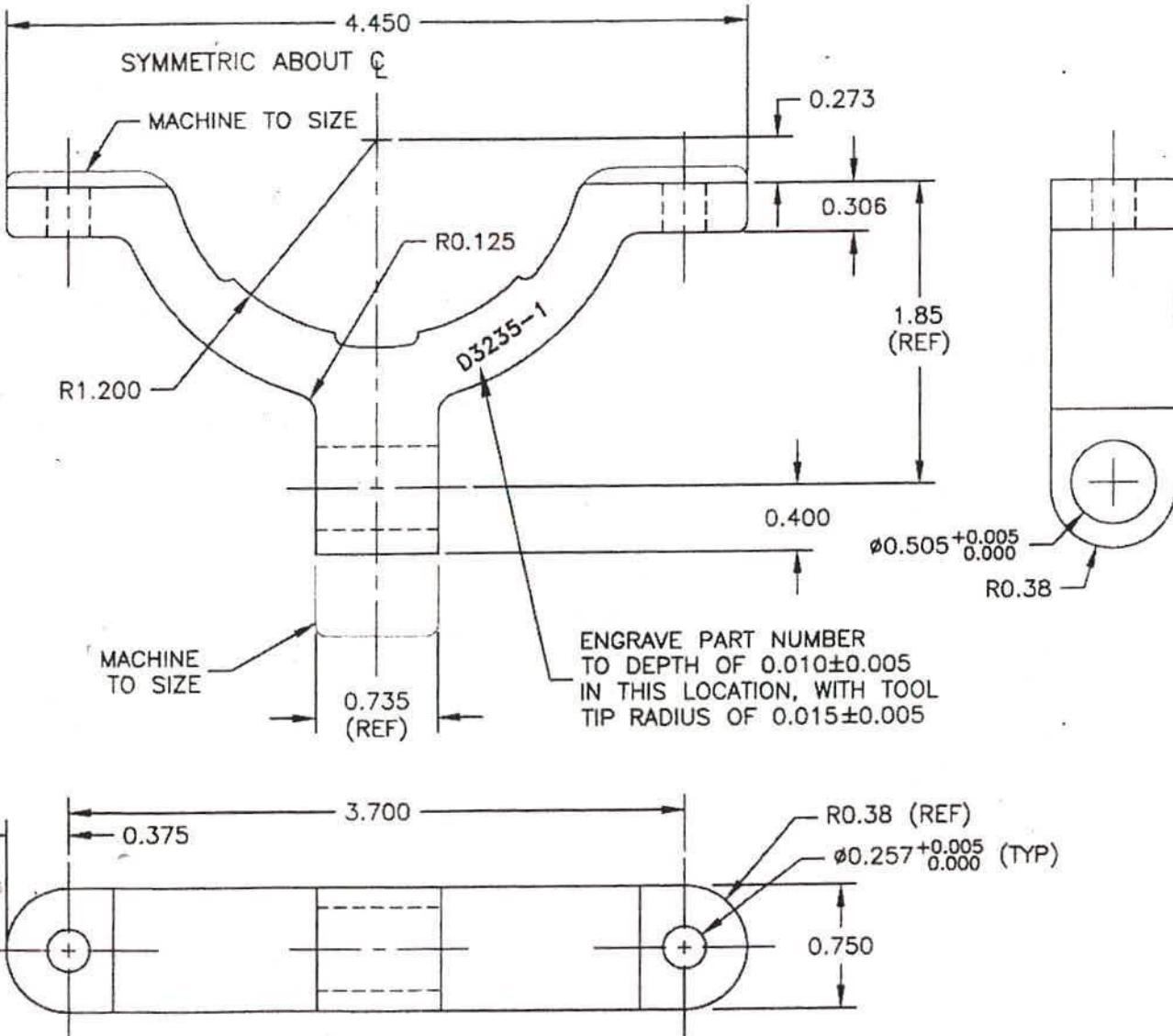
SCALE

1:1

A

04.03.02

NEW ISSUE

RELEASED
04.04.05**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
<u>250</u>	D3235-1	Lug B30996	BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "D. Robinson".

Denise Robinson

Vankleek Hill, June 28, 2007

